

LS1 Left Hand Starter Kit



Fitting Instructions

- Remove the dowels from the engine
- Remove the flywheel and clutch
- Fit the longer dowels supplied
- Fit the adaptor plated in position and secure it with two bolts temporarily
- Fit the started motor in place. Fit the flywheel.
- Energise the drive on the started and make sure it engages the ring gear.
- Remove the two bolts and discard
- Fit your bellhousing using two or three of the bolts supplied and mark where the drive gear on the started will hit the bellhousing.
- Grind or machine the bellhousing for clearance for the started drive gear
- Refit the bellhousing and energise the started to check it now clears
- Fit the new spigot bush in position checking that the bush supports the input shaft, this is important!
- Using the CSC setup sheet supplied check the location of the CSC and see if you need a spacer.
- You are now ready to fit the transmission.